

Portable Bonded Wheels

Product Transition Guide

A simple reference document to support the transition to a new upgraded range of products.

For over 40 years, 3M[™] Cubitron[™] Performance Abrasives have always delivered maximum productivity, but now the best have gotten even better! Introducing 3M[™] Cubitron[™] 3 Performance Abrasives - the next generation of awesome.

Our new product line uses groundbreaking advancements in precisionshaped grain to deliver 3X the performance in life and cut rate than ever before. Discover the difference with 3M[™] Cubitron[™] 3 Performance Abrasives and experience improvements in all areas of your shop through productivity, worker safety and sustainability.



Our portable bonded wheels have evolved.



Launched in 2012, this was the first range of portable bonded wheels using 3M's precision-shaped triangular grain abrasives.

This range will now be replaced by our latest and best offering.





Significantly raising the benchmark for cut rate and product life in heavy grinding and cutting applications.

We've re-engineered precisionshaped ceramic triangular grain using proprietary breakthroughs in molecular bonding technology.

Up to 3X longer lasting.

Responding to industry requirements for better product productivity, worker safety and sustainability, 3M has developed abrasive wheel technologies that make portable bonded wheels work even faster and last even longer than our current best performing range. Performance is so good compared to existing 3M[™] Cubitron[™] II Performance Abrasives that we've established a new generation of products called 3M[™] Cubitron[™] 3 Performance Abrasives.

3M[™] Cubitron[™] Portable Bonded Wheels will be upgraded.

To maximise simplicity and value to our customers, the current 3M[™] Cubitron[™] Portable Bonded Wheel range will be discontinued and replaced by 3M[™] Cubitron[™] 3. Customers will benefit from a wider product choice, better performance and optimised sustainability with no change in list price.

What's New



3M[™] Cubitron[™] 3 Cut and Grind Wheels

Here we've reformulated wheel composition to offer even better balance and a smoother action while maintaining best in class performance.



Range Expansion

We've added a 3.2mm option for applications requiring a thinner grinding profile. A thinner wheel also makes it grind faster too!

↓ <u>3.2mm</u>

Product Transition Cross Reference Chart

						Discontinued 3M [™] Cubitron [™] II Wheels	Replacement 3M [™] Cubitron [™] 3 Wheels
	Wheel	Туре	Diameter (mm)	Thickness (mm)	Center Hole (mm)	3M ID	3M ID
	F (0	Т27	115	7	22.23	401.7100074406	401.7100303983
	Depressed Center Grinding Wheels	T27	125	7	22.23	401.7100074405	401.7100303982
	ν Cher	T27	150	7	22.23	401.7100074524	401.7100303981
	0 م م	Т27	180	7	22.23	401.7100074407	401. 7100303980
	esse din	T27	230	7	22.23	401.7100074408	401. 7100303979
	pre irin	Gouge Sp	ecial Whee	ls			
	0 0	Т27	125	7	22.23	N/A	401.7100312955
		Т27	150	7	22.23	N/A	401.7100303963
		Т27	180	7	22.23	N/A	401.7100305453
	Ś	Т27	100	3.2	15.88	N/A	401.7100305445
	Cut and Grind Wheels	Т27	115	3.2	22.23	N/A	401.7100305449
	۲×	Т27	125	3.2	22.23	N/A	401.7100305448
	P	Т27	150	3.2	22.23	N/A	401.7100305148
	i.	T27	180	3. 5	22.23	N/A	401.7100305447
1	D p	T27	230	3.8	22.23	N/A	401.7100305446
	tan	T27	100	4.2	15.88	401.7100017401	401.7100305450
	C d	T27	115	4.2	22.23	401.7100017404	401.7100303975
1	•	T27	125	4.2	22.23	401.7100017402	401.7100303974
		T27	150	4.2	22.23	401.7100017403	401.7100303973
		T27	180	4.2	22.23	401.7100017411	401.7100303972
		T27	230	4.2	22.23	401.7100017410	401.7100303971
	S	T41	75	1	6.35	401.7100094853	401.7100303861
	ee	T41	75	1	8	401.7100094903	401.7100304124
	ff Wheels	T41	75	1	9.53	401.7100094854	401.7100304121
)ff	T41	75	1	10	401.7100094904	401.7100304123
-	ţ	T41	100	2	15.88	401.7100228587	401.7100303830
	Cut-O						
	•	T41	115	0.8	22.23	N/A	401.7100304305
	•	T41	115 115	1	22.23	N/A 401.7100094902	401.7100304305 401.7100304120
-	•	T41 T41	115 115 115	1 1.6	22.23 22.23		
	•	T41 T41 T42	115 115 115 115 115	1 1.6 2.5	22.23 22.23 22.23	401.7100094902 401.7100231330 401.7100228947	401.7100304120
	•	T41 T41 T42 T41	115 115 115 115 125	1 1.6 2.5 0.8	22.23 22.23 22.23 22.23	401.7100094902 401.7100231330 401.7100228947 N/A	401.7100304120 401.7100304003 401.7100303996 401.7100304127
		T41 T41 T42 T41 T41	115 115 115 115 125	1 1.6 2.5 0.8 1	22.23 22.23 22.23 22.23 22.23 22.23	401.7100094902 401.7100231330 401.7100228947 N/A 401.7100094901	401.7100304120 401.7100304003 401.7100303996 401.7100304127 401.7100304306
		T41 T41 T42 T41 T41 T41 T41	115 115 115 115 125 125 125	1 1.6 2.5 0.8 1 1.3	22.23 22.23 22.23 22.23 22.23 22.23 22.23	401.7100094902 401.7100231330 401.7100228947 N/A 401.7100094901 N/A	401.7100304120 401.7100304003 401.7100303996 401.7100304127 401.7100304306 401.7100304304
		T41 T41 T42 T41 T41 T41 T41 T41	115 115 115 115 125 125 125 125 125	1 1.6 2.5 0.8 1 1.3 1.6	22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23	401.7100094902 401.7100231330 401.7100228947 N/A 401.7100094901 N/A 401.7100231356	401.7100304120 401.7100304003 401.7100303996 401.7100304127 401.7100304306 401.7100304304 401.7100304304
		T41 T42 T42 T41 T41 T41 T41 T41 T41	115 115 115 125 125 125 125 125 125	1 1.6 2.5 0.8 1 1.3 1.6 2	22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23	401.7100094902 401.7100231330 401.7100228947 N/A 401.7100094901 N/A 401.7100231356 401.7100231343	401.7100304120 401.7100304003 401.7100303996 401.7100304127 401.7100304306 401.7100304304 401.7100304304 401.7100304304 401.7100304304 401.7100304304 401.7100304304
		T41 T41 T42 T41 T41 T41 T41 T41 T41 T42	115 115 115 125 125 125 125 125 125 125 125 125 125 125 125 125 125 125 125 125	1 1.6 2.5 0.8 1 1.3 1.6 2 2.5	22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23	401.7100094902 401.7100231330 401.7100228947 N/A 401.7100094901 N/A 401.7100231356 401.7100231343	401.7100304120 401.7100304003 401.7100303996 401.7100304127 401.7100304306 401.7100304304 401.7100303829 401.7100303995
		T41 T42 T42 T41 T41 T41 T41 T41 T41 T42 T42	115 115 115 125 125 125 125 125 125 125	1 1.6 2.5 0.8 1 1.3 1.6 2 2.5 3	22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23	401.7100094902 401.7100231330 401.7100228947 N/A 401.7100094901 N/A 401.7100231356 401.7100231343 401.7100228958	401.7100304120 401.7100304003 401.7100303996 401.7100304127 401.7100304306 401.7100304304 401.7100303829 401.7100303995 401.7100303831
		T41 T41 T42 T41 T41 T41 T41 T41 T41 T42 T42 T42 T41	115 115 115 125	1 1.6 2.5 0.8 1 1.3 1.6 2 2.5 3 2	22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23	401.7100094902 401.7100231330 401.7100228947 N/A 401.7100094901 N/A 401.7100231356 401.7100231342 401.7100231332 401.7100231332	401.7100304120 401.7100304003 401.7100303996 401.7100304127 401.7100304306 401.7100304304 401.7100303829 401.7100303995 401.7100303831 401.7100304056
		T41 T42 T41 T41 T41 T41 T41 T41 T42 T42 T42 T41 T41	115 115 115 125 125 125 125 125 125 125	1 1.6 2.5 0.8 1 1.3 1.6 2 2.5 3 2 2 2	22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23	401.7100094902 401.7100231330 401.7100228947 N/A 401.7100094901 N/A 401.7100231356 401.7100231343 401.7100238958 401.7100231332 N/A	401.7100304120 401.7100304003 401.7100303996 401.7100304127 401.7100304306 401.7100304304 401.7100304304 401.7100304304 401.7100304304 401.7100303829 401.7100303829 401.71003034000 401.7100304005 401.7100304056 401.7100303999
		T41 T42 T42 T41 T41 T41 T41 T41 T42 T42 T42 T41 T41 T41 T42	115 115 115 125 150 180	1 1.6 2.5 0.8 1 1.3 1.6 2 2.5 3 2 2 2.5 2 2.5	22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23	401.7100094902 401.7100231330 401.7100228947 N/A 401.7100094901 N/A 401.7100231356 401.7100231342 401.7100231332 N/A 401.7100136995 401.7100136993	401.7100304120 401.7100304003 401.7100303996 401.7100304127 401.7100304306 401.7100304304 401.7100303829 401.7100303995 401.7100303995 401.7100303999 401.7100303999
		T41 T42 T41 T41 T41 T41 T41 T41 T42 T42 T42 T41 T41 T42 T41 T42 T41	115 115 115 125 125 125 125 125 125 125	1 1.6 2.5 0.8 1 1.3 1.6 2 2.5 3 2 2 2.5 2 2 2 2 2 2 2 2 2 2 2 2 2	22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23	401.7100094902 401.7100231330 401.7100228947 N/A 401.7100094901 N/A 401.7100231356 401.7100231343 401.7100238958 401.7100231332 N/A 401.7100136995 401.7100136993	401.7100304120 401.7100304003 401.7100303996 401.7100304127 401.7100304306 401.7100304304 401.7100304304 401.7100303829 401.7100303829 401.7100303995 401.7100303995 401.7100303995 401.7100303995 401.7100303995 401.7100303995 401.7100303999 401.71003039994 401.7100303994
		T41 T42 T42 T41 T41 T41 T41 T41 T42 T42 T41 T42 T41 T42 T41 T42 T41	115 115 115 125 125 125 125 125 125 125	1 1.6 2.5 0.8 1 1.3 1.6 2 2.5 3 2 2.5 2 2.5 2 2.5 2 2.5	22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23	401.7100094902 401.7100231330 401.7100228947 N/A 401.7100094901 N/A 401.7100231356 401.7100231343 401.7100231332 N/A 401.7100136995 401.7100136990 401.7100136991	401.7100304120 401.7100304003 401.7100303996 401.7100304127 401.7100304304 401.7100304304 401.7100303829 401.7100303995 401.7100303995 401.7100303994 401.7100303998 401.7100303998
		T41 T42 T41 T41 T41 T41 T41 T41 T42 T42 T42 T41 T41 T42 T41 T42 T41	115 115 115 125 125 125 125 125 125 125	1 1.6 2.5 0.8 1 1.3 1.6 2 2.5 3 2 2 2.5 2 2 2 2 2 2 2 2 2 2 2 2 2	22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23 22.23	401.7100094902 401.7100231330 401.7100228947 N/A 401.7100094901 N/A 401.7100231356 401.7100231343 401.7100238958 401.7100231332 N/A 401.7100136995 401.7100136993	401.7100304120 401.7100304003 401.7100303996 401.7100304127 401.7100304304 401.7100304304 401.7100304304 401.7100303829 401.7100303829 401.7100303995 401.7100303995 401.7100303995 401.7100303995 401.7100303995 401.7100303995 401.7100303999 401.7100303999 401.7100303994







When will the new 3M [™] Cubitron [™] 3 Performance Abrasives replacement products be available?	3M™ Cubitron™ 3 Performance Abrasives will be available to our distribution partners from October 2023.
When will the discontinued 3M™ Cubitron™ II Performance Abrasives stop being supplied?	3M recommends switching to the new products as a priority as soon as they become available. Based on typical demand patterns, 3M anticipates stocks of some items will start to run out in November 2023.
How can customers access the new products to trial first?	Based on our own internal and field testing, most customers should be confident that running extensive testing should not be required. However, if a trial is required, please speak with your 3M Abrasives distributor.
Will the new upgraded 3M [™] Cubitron [™] 3 Performance Abrasives be sold at a higher price?	The country list prices will be similar to the existing 3M [™] Cubitron [™] II Performance Abrasives range.
Why has 3M introduced a special grinding wheel for gouging applications?	After listening to customers that do a lot of gouging and back grinding in their operations, the required performance parameters mean a dedicated product with a purpose made formulation optimized for this work. This helps deliver high performance that 3M [™] Cubitron [™] 3 represents.
Why won't 3M [™] Cubitron [™] II Performance Abrasives continue to be sold?	This helps with selection simplicity, which customers tell us is important. Thanks to the manufacturing technology advances we have made, the price/ performance differential between the two ranges means there is no need to retain the existing range.

Sustainability matters to 3M Abrasives.

When you buy from the SEAM value chain, you are helping to build a sustainable future for our industry, for people and for the planet.

3M is a founding member of the SEAM abrasives manufacturers program and aligns to the world's highest standards of quality, safety and performance in a sustainable environment.

We commit to transparency, accountability, innovation and progress. When buying from the SEAM value chain, customers are helping to build themselves a sustainable future.



Sustainable European Abrasive Manufacturers

Find out more at www.seam.earth



Learn more at 3M.co.UK/Abrasives



3M United Kingdom PLC 3M Centre Cain Road Bracknell RG12 8HT Tel: +44 8705 360036 abrasives.uk@mmm.com www.3M.co.uk/abrasives **3M Ireland Limited** The Iveagh Building The Park Carrickmines Dublin 18 Ireland Tel: +353 1800 303 437 Product Selection and Use: Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. As a result, customer's solely responsible for evaluating the product and determining whether it is appropriate and suitable for customer's applicable including conducting a workplace hazard assessment and reviewing all applicable regulations and standards (e.g., OSHA, ANSI, etc.). Failure to properly evaluate, select, and use a 3M product and appropriate safety products, or one etal all applicable asfety regulations, may result in injury, sickness, death, and/or harm to properly. Warranty, Limited Remedy, and Disclaimer: Unless a different warranty is specifically stated on the applicable 3M product packaging or product literature (in which case such warranty governs), and warrants that each 3M product meets the applicable 3M product packaging or product (Interature (in which case such warranty governs), and warrants that each 3M product meets the applicable 3M product packaging or product (Interature (in which case such warranty governs), 3M warrants that each 3M by product these the applicable 3M product packaging or product (Interature (in which case such warranty governs), 3M warrants that each 3M by product these the applicable 3M product packaging or product (Interature (in which case such warranty governs), 3M warrants that each 3M by product ones not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price. Limitation of Liability: Except for the limited remedy stated above, and except to the extent prohibited by law, 3M will be liable for any loss or damage arising from or related to the 3M product, whether direct, indirect, pacial, incidental, or consequential (Including, but not limited to, varranty, contract, negligence, or strict liability.

3M and Cubitron are trademarks of 3M Company. All other trademarks are property of their respective owners. © 3M 2023. All rights reserved. 61-5005-0074-1