



# AIR FORCE V3

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#### MULTI-FUNCTIONAL FLIP-UP DESIGN

The AIRFORCE V3 system has a flip-up helmet with easy lift suiting welding/cutting/grinding mode. The transparent grinding lens is curved with a large view area (20 x 12 cm)

#### ALL DAY COMFORT

The lightweight AirForce Fresh Air System is worn with a belt around the waist. The weight is distributed by a wide belt, lined with a shock absorbing material for comfort.

#### LASTING BATTERY

A rechargeable battery provides the power to the fan motor. Depending on the contamination of the filter, the battery lasts 9 hours. An acoustic sound provides a warning signal when the voltage of the battery is too low. A separate charging station is supplied with the AirForce V3 Fresh Air System. The unit can be supplied with a Li-ion battery for long-lasting protection up to 15 hours and 550 charges battery life. As Sin wave, triangle wave and square wave.

#### **EASY-LIFT FUNCTION**

The AirForce V3 system helmet is equipped with easy-lift function, therefore it is suitable for welding, cutting or grinding

#### INTELLIGENT ENGINEERING

The intelligent air supply self-adjusts the flow rate according to the blockage of the filter automatically. TH3 approved.

#### FILTER REPLACEMENT

The main filter can be compared to an air filter in a car, when polluted it has to be replaced. The unit gives an alarm through vibration, a beeping sound, and a flashing warning light. The degree of saturation of the main filter will not affect the airflow. The main filter is protected on the outside by a spark trap and a pre-filter.



#### **HELMET SPECIFICATIONS**

Optical class	1 / 1 / 1/ 1
Viewing area	107 x 75 mm (4.21" x 2.95")
Cartridge size	156 x 123 x 33 mm (6.14" x 4.84" x 1.30")
Arc sensor	4
Light state	DIN 4
Dark state	Variable Shade 5 ~ 8 / 9 ~ 13
Grind state	DIN 4
Cutting shade	Shade No. from 5 to 8
Welding shade	Shade No. from 9 to 13
Shade control	Internal, Digital Display Control
Power	Automatic On / Off
Sensitivity control	Low — High, Digital Display Control
UV/IR Protection	Up to Shade DIN16 at all times
Power supply	Solar cell. Battery change required; 2 x CR2450 lithium battery
Switching time	1/25.000s. from light to dark
Dark to light	0.1 ~ 1.0s by Digital Display Control
Low amperage TIG rated	≥ 2 amps / DC; ≥ 2 amps / AC
Grinding	Yes
Operating temperature	-10°C~ +55°C (14°F ~ 131°F)
Storing temperature	-20°C~ +70°C (- 4°F ~ 158°F)
Material helmet	High Impact Resistance Nylon
Total weight, with helmet	765 g
Application range	Stick Welding (SMAW); TIG DC∾ TIG Pulse DC; TIG Pulse AC; MIG/MAG/ CO2; MIG/MAG Pulse; Plasma Arc Cutting (PAC); Plasma Arc Welding (PAW); Air Carbon Arc Cutting (CAC-A); Oxyfuel Gas Welding (OFW); Oxygen Cutting (OC); Grinding;
Approved	CE, ANSI Z87.1, CSA Z94.3, AS/NZS 1338.1

#### CLEARVIEW CARTRIDGE LIGHT/ DARK STATE



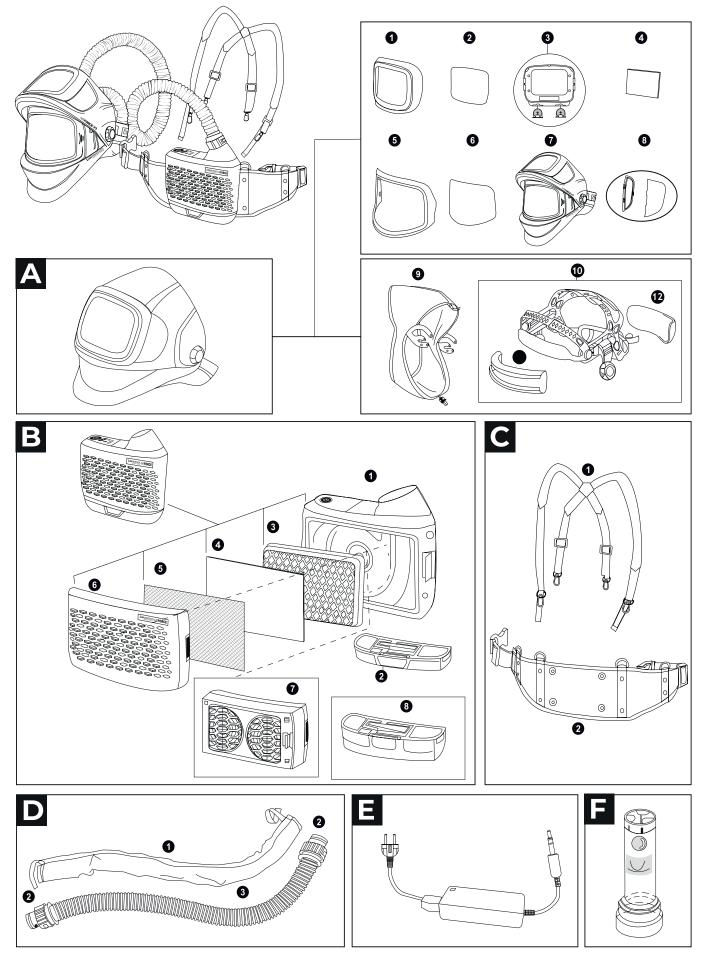


#### **RESPIRATOR SPECIFICATIONS**

Airflow Rate	Manufacturer's minimum design flow rate: 165+1pm (5.8+cfm) Low speed: 170+1pm (6+cfm) High speed: 210+1pm (7.4+cfm)
Fast-charging standard battery	Duration: 9h-low speed (170+lpm); 5-6 h-high speed (210+lpm) Battery charge time: 1 hour Battery life: > 500 charges
Battery Type	Visible, audible and vibrate
Alarms	Operating temperature: 23°F to 131° F (-5°C to 55°C) Storage temperature: 14°F to 131° F (-10°C to 55°C)
Temperature	Operating R.H.: < 90% Storage R.H.: < 85%
Relative Humidity (R.H.)	2,25 lbs (Blower unit + fast-charging standard battery)
Weight	EN12941 TH3 Highest level of respirator protection
Filter	Filter efficiency: 99.97% (HEPA)



#### PARTS DRAWING



### 420.442400-LC

#### PARTLIST

A. TM1000 HELMET WITH AIR DUCT ASSEMBLY		
Item	Part No.	Description
A-1	421.442410	Front lens holder/ shell holder
A-2	421.442412	Outside cover lens (160.36x107.3mm)
A-3	421.442414	Auto darkening filter
A-4	421.442416	Inside cover lens (107x80mm)
A-5	421.442418	Grind lens holder
A-6	421.442420	Grind lens (223x129.8mm)
A-7	421.442422	Helmet shell with air duct
A-8	421.442426	Side window cover
A-9	421.442428	Face seal
A-10	421.442432	Headgear (incl. sweatband)
A-11	421.442433	Sweatband set front + rear
B. BLOWER UNIT		
ltem	Part No.	Description
B-1	421.442332	Body
B-2	421.4423334	Fast-charging standard battery
B-3	421.442335	Particle filter (P3 Filter)
B-4	421.442336	Pre-filter
B-5	421.442337	Spark screen
B-6	421.442339	Filter cover
B-7*	421.4423355	Gas filter
B-8*	421.4423335	Fast-charging extended battery
C. WEARS		
Item	Part No.	Description
C-1	421.442342	Shoulder strap
C-2	421.442344	Belt cushion (Including Screws & Washers)
	-	D. HOSE
Item	Part No.	Description
D-1	421.442352	Hose cover
D-2	421.442354	O-ring
D-3	421.442356	Hose
E. BATTERY CHARGER		
Item	Part No.	Description
E	421.442361	Fast-charging battery/ HD battery charger
F. AIRFLOW INDICATOR		
Item	Part No.	Description
F	421.442370	Airflow indicator



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