

TP 220 XL



FEATURES

		EN 60974-1 EN 60974-10	ECODESIGN READY
FAN on demand	Voltage reduction device VRD	Constant current constant voltage CC/CV	Power generator friendly
LCD DISPLAY	Connector 50mm ²	Save & Recall 80 Memory points	Line voltage compensation
MIG	SYNERGIC	GAS / NO GAS	PULSE
MMA	ADJUSTABLE ARC FORCE	ADJUSTABLE HOT START	Anti Sticking
TIG	Lift ARC	FULL CYCLE	PULSE
			METALLIC 4 ROLLS
			SPOOL WIRE 5-15 Kg
			ELECTRODES 90% Rutile 10% Basic CrH

TECHNICAL DATA

Input Voltage
Power 60%
U_o
Amp. min-max
Duty Cycle 40°C
Insulation
Protection degree
Dimens. (LxWxH)
Weight box/net

TP 220 XL		
(1ph) 230V ± 10% · 50/60Hz		
MIG	MMA	TIG
7 KVA	7 KVA	7 KVA
35 V	65 V	65 V
20 ÷ 200A	5 ÷ 200 A	5 ÷ 200 A
200A @ 35% 140A @ 100%	200A @ 35% 120A @ 100%	200A @ 35% 120A @ 100%
H		
IP 22S		
255x600x460 mm		
29,6 / 25,4 Kg		

STANDARD CONFIGURATION

Part number	Description	
99820046KB	TP 220 XL PULSED	
99820046B	Power Source	INCLUDED
43210132	Ground cable · 25 mm ² · 3 mt	
43205098	Welding cable with electrode holder · 16 mm ² · 3 mt	
23000494	MIG torch · TRAFIMET ERGO PLUS 25 · 3 mt	
ALU KIT	· Contact tip · Ø 0,8 M8	
	· Contact tip · Ø 1,0 M8	
	· Swirl ring · M8	
	· Wire liner · Ø 1,0 - 1,2 mm · 3,5 mt	
	· Brass wire inlet tube · Ø 4,4 x 5 mm · L = 150 mm	
22905090	Pressure regulator 2 gauges · mini ECO	
22910014	Adaptor for gas bottle CO ₂ /Argon	
33805003	Drive roll · Ø 30 mm · 0,6 - 0,8 mm	
33805104	Drive roll for aluminium · Ø 30 mm · 0,8 - 1,0 mm	