## **TIG & CUTTING**

## TIG STANDARD │ HG200T

MIG, MMA & LIFTTIG Function
VRD function built in
Light weight design make it easy to be carried
Adopt advanced single IGBT technology, increased reliability
Complete accessories-electrode holder and earth clamp with cable, MIG torch
2T/4T mode

International patented design, unique appearance Arc froce, hot start, anti-stick built in



## PRODUCT PARAMETER

Model	HG200T		HG200T				HG220T	
Power supply voltage	230±10%		110±10%		230±10%		230±10%	
Rated input capacity	8.2	11	5	5	8.2	11	8.7	11.5
Frequency(Inverter)	50							
Rated input current	36\18	48\24	45\35	45\35	36\18	48\24	38\19	50\25
Output current range	10-200	10-200	10-145	10-120	10-200	10-200	10-220	10-220
Function	TIG	MMA	TIG	MMA	TIG	MMA	TIG	MMA
Duty cycle(40°C	25%200A	20%200A	\	/	25%200A	25%200A	25%220A	25%220A
10min)	60%125A	60%110A	60%145A	60%120A	60%125A	60%110A	60%130A	60%115A
	100%100A	1009690A	10096110A	100%100A	100%100A	100%90A	100%110A	100%100A
No load voltage	64							
Efficiency	60	66	60	66	60	66	60	66
Power factor	0.76							
IP.	215							
Insulation class	Н							
Cooling way	FAN & AIR							
Dimension	580x240x430							
Electrode diameter		025/3.2/4.0		Ø2.5/3.2		Ø2.5/3.2/4.0		Ø2.5/3.2/4.0
Electrode type		6013, 7018, etc.		6013, 7018, etc.		6013, 7018, etc.		6013, 7018, etc.
Net weight	14							























Earth clamp

Electrode holder

TIG torch