

CS-B71B Fillet Stitch and Continuous Dual Side Welder, Lightweight

- The dual side welding with 2 torches can save time and cost.
- It drives at a constant speed with the minimized gear backlash.
Thus the high welding quality and the long life span of the welder is acquired.
- It can climb up to 50° of inclination, and the stop sensors of its both sides stop the welder automatically when a welding job is completed.
- The crater filling function provides excellent welding quality at the beginning and end of welding.
- It is small and light, so it can be conveniently used and easily moved.
- Stitch, Continuous welds and the travel speeds in Cm/Min or Inch/Min programmable in acc with the User Manual.

DIVISION		CS-B71B		Remarks
General	AC Input power	AC 100V-240V, 50 / 60Hz		-
	DC Input Power(Option)	AC 48V	DC 18-72V (Option)	BOSH BATTERY 18V 4.0Ah
	Dimension	576(W) X 236(L) X 413(H)		-
	Weight	8Kg		-
Body	Driving Method	4 WHEELS DRIVEN		
	Traveling Speed	0~98 cm/min		
	Traveling Motor	DC 24V, 12W, 5000RPM		BLDC MOTOR
	Traction Power	20Kg(angle of inclination 50 °)		
	Magnetic Power	25Kg		
Torch	Up/Down angle	45 ° ± 10 °		
	Front/back Distance	0~23mm		
	Running Angle	± 5 °		
Extension Arm Torch Adjustment	Up / Down Angle	45° ±10°		
	Front / Back Distance	0~23mm		
	Up / Down Distance	0~23mm		
	Running Angle	±5°		
	Arm Up/ Down Distance	0~65mm		
	Torch Clamp Slide up/Down Distance	±80mm		



Welding Position	Fillet 1F, 2F	Groove	PIPE

