



MIG/TIG/MMA 500 AC/DC DUAL PULSE

4 IN 1: MIG SYN HF(Lift) Tig AC HF(Lift) TIG DC MMA | Heavy Industrial Use

317.MIG/TIG-500 DP AC/DC

DUAL PULSE

Allows to activate devoted pulse curves for aluminium, mild steel and CuSi3.

ARC STABILITY

Waveform control for added stability of arc, even at low currents.

PROTECTION

Equipped with temperature, voltage and current sensors for high protection.

EFFICIENCY	:	≥85%
COOLING	:	AF
INSULATION CLASS	:	H
PROTECTION CLASS	:	IP23



Power Supply Voltage (V)	3~380/400/440±10%				
	AC		DC		
	MMA	TIG	MIG	MMA	TIG
Rated Input Power (KW)	25	18	23	23	18
Rated Input Current (A) max	48	37	44	44	35
	34	29	22	24	17
Duty Cycle (40°C 10 Min)	60% 500A	60% 500A	60% 500A	60% 500A	60% 500A
	100% 400A	100% 400A	100% 400A	100% 400A	100% 400A
Welding Current Range (A)	20A-500A	10A-500A	15A-500A	20A-500A	10A-500A
UP/Down Slope (S)	0-10				
Pre Flow (S)	0-2				
PostFlow (S)	0-10				
Pulse Fre	0.5-250				
AC Frequency (Hz)	5-250				
Pulse Width Range	5%-95%				
No load Voltage (V)	89				
Net Weight (kg)	± 155 (ready to weld)				
Dimmisons (mm)	640 x 280 x 500				
Insulation Class	H				
Protection Class	IP 23				
Efficiency	85%				
Cooling	AF				
Wire Diameter	Fe: 0.6 0.8 0.9 1.0 1.2 1.6 Ss:0.8 0.9 1.0 1.2 1.6, Flux-Cored: 0.6 0.8 0.9 1.0 1.2 1.6				



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At Lascentrum, you can find everything you need regarding products for welding and safety. Lascentrum has been established in 1988 and now imports a complete range of welding consumables, gouging electrodes, gas welding & cutting equipment, welding blankets, safety products and accessories.

CONTACT

Nieuwland Parc 1
2952 DA Alblasterdam,
The Netherlands

T: +31 (0)78 642 96 56
F: +31 (0)78 642 96 86

www.lascentrum.com
info@lascentrum.com

