



E GOUGE

Coated Electrode for Gouging -

Properties and Applications

Electrode used for gouging and piercing works. Suitable for cleaning faulty welding places, defective surfaces and back-gouging on steels, cast iron, non-ferrous metals. The depth of the groove cut at one gouging should not exceed the diameter of the electrode. For cutting deep gouges the operation should be repeated several times. EGOUGE should be definitely not left to dry, but should contain certain amount of dampness. Preferred to use in DCEN due to its higher metal speed.

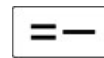


Application Information

Welding Positions



Polarity:



Welding Parameters & Efficiency

Diameter x Length (mm)	Current (A)
2.50x350	100-150
3.25x350	150-230
4.00x350	180-250
5.00x350	200-350

Packaging Information

Product Code	Diameter x Length (mm)	Quantity per Box	Box Gross Weight (Kg)	Boxes per Outer Box	Outer Box Gross Weight (Kg)	Packaging Type
18500HREM2	2.50x350	143 AD	3.37	3	10.30	Cardboard Box
18500NREM2	3.25x350	90 AD	3.37	3	10.30	Cardboard Box
18500QREM2	4.00x350	78 AD	4.07	3	12.40	Cardboard Box
18500TREM2	5.00x350	48 AD	4.07	3	12.40	Cardboard Box

Storage & Re-Drying Information

Don't redry.



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At Lascentrum, you can find everything you need regarding products for welding and safety. Lascentrum has been established in 1988 and now imports a complete range of welding consumables, gouging electrodes, gas welding & cutting equipment, welding blankets, safety products and accessories.

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