



MMA 630 MV

IGBT Module | MCU Control system | Adjustable hot start | Heavy duty cycle 60% | Generator Friendly

317.MMA-630MV

TIG MODE

Waveform control, for extra arc stability, even at low currents.

EXTRA FUNCTION

Adjustable hot start, anti-sticking and arc force automatic.

DIGITAL DISPLAY

Digital control of all the welding parameters

PROTECTIONS

Equipped with temperature, voltage and current sensors for high protection



INSULATION CLASS	:H
PROTECTION CLASS	:IP23
POWER FACTOR	:0.65
EFFICIENCY	:≥85%
FREQUENCY	:50/60Hz
COOLING	:AF

Power Supply Voltage (V)	380 ~ 460V
Effective Current (A)	MMA: 49, TIG: 38
Rated Input Power (kW)	MMA: 32 TIG: 25.5
Rated Input Current (A)	MMA: 62, TIG: 50
Duty Cycle (40°C 10min)	60% @ 630 A 100% @ 490 A
No load Voltage (V)	MMA: 90, TIG: 22.5
Welding Current Range (A)	20~630
Net Weight (kg)	33.5
Dimensions (mm)	550 x 240 x 445
Electrode Diameter	Ø 1.6-6.0
Electrode Type	6010,6011,6013,7018 etc.



EXPERIENCE THE CONVENIENCE OF EVERYTHING UNDER ONE ROOF

At Lascentrum, you can find everything you need regarding products for welding and safety. Lascentrum has been established in 1988 and now imports a complete range of welding consumables, gouging electrodes, gas welding & cutting equipment, welding blankets, safety products and accessories.

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